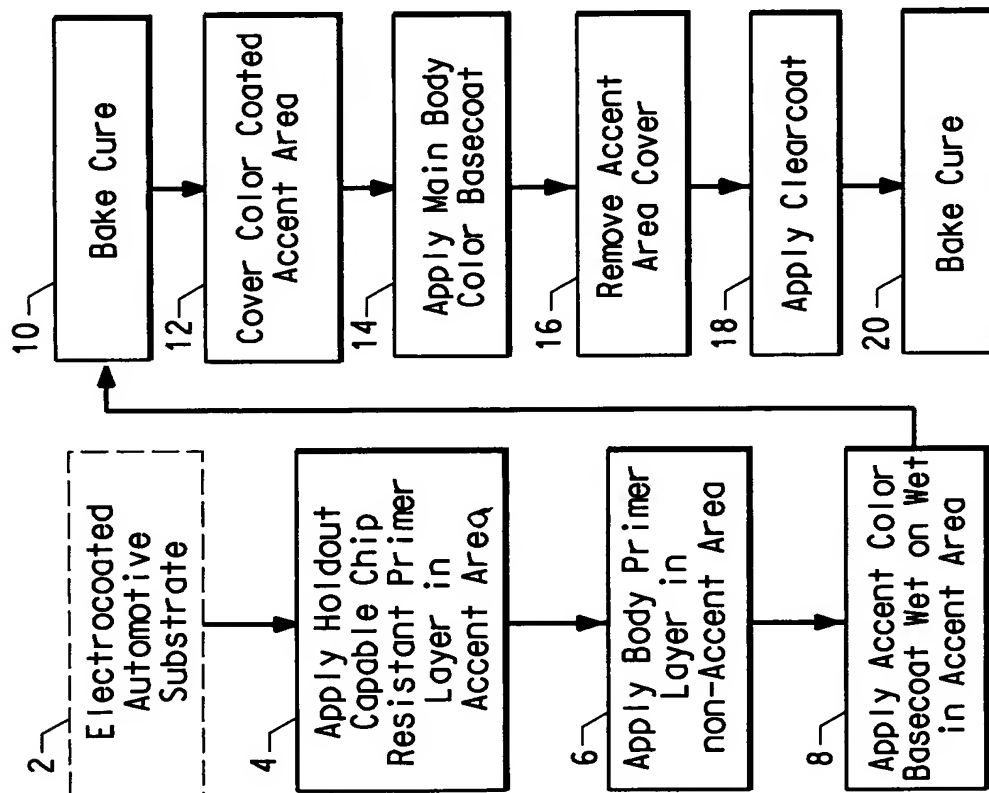


FIG. 1

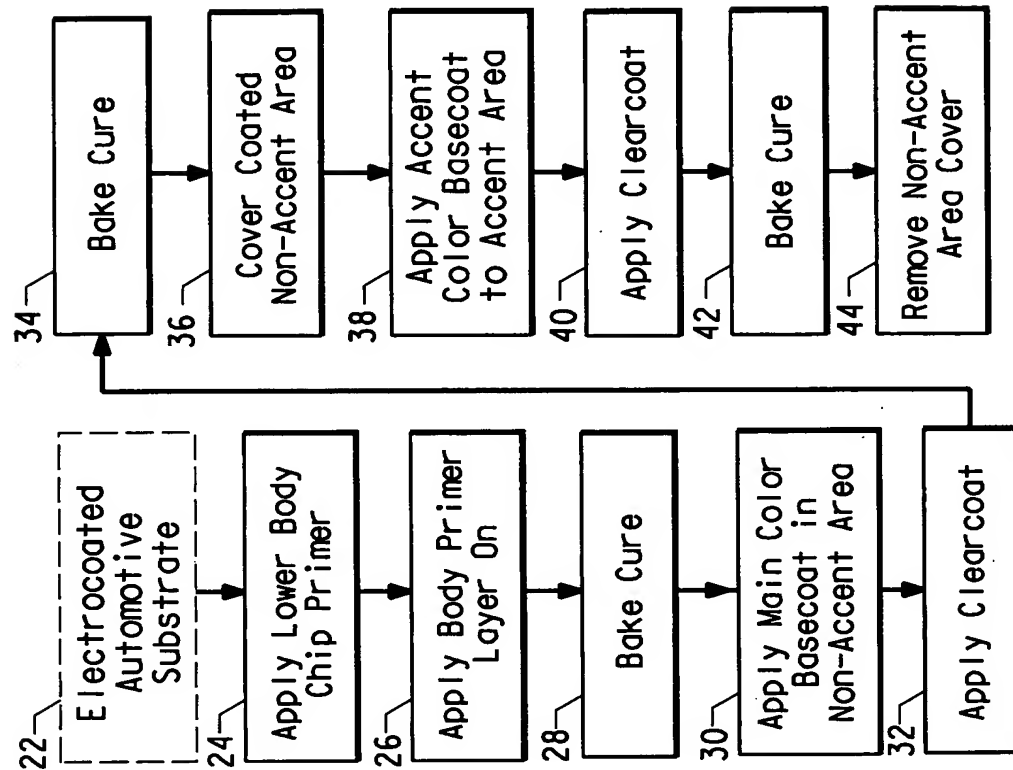
3 Wet Coat Integrated
Two Tone Paint Process



Total of 5 Coating Steps and 2 Bakes

FIG. 2

Conventional Two Tone Paint Process



Total of 6 Coating Steps and 3 Bakes

FIG. 3

